

PPT 4 Line

Production Pace Timer 4 Line 2724



MODEL TYPES

PPT2724 > 4 Line, 6 Digit, 2.3" Production Pace Timer

FEATURES

- > Incrementing Goal, Actual, Dev, Downtime
- > Programmable Pace/Takt via Keypad
- > Hold and Reset Buttons
- > 24VDC Logic Input: Count, Hold, Reset, Down from built-in power supply
- > RS485 PC Connect-Free Monitoring Software
- > 2.3 Inch Digit - 100 foot view

ACCESSORIES AND OPTIONS

- > Retro-reflective photo kit with run/hold switch box (PPT-031)
- > Manual count and run/hold box (PPT-051)

DESCRIPTION

The "GOAL" field displays a realtime running goal auto incrementing from operator entered pace while the unit is in run mode. This field can optionally display a static non-changing goal value if customer enters a goal value register and leaves the unit in a hold state.

The "ACTUAL" field is the current actual count of pieces processed by the line. This field is reset to zero by operator at the start of the shift and counts up as parts are completed via 24VDC contact closure from customer's PLC, sensor or switch output device.

The "DEVIATION" field shows the quantity of units production is ahead of or behind schedule. Positive numbers indicate production is ahead of schedule, negative numbers indicate that production is behind schedule